



2024 Light Harvest White Blend

In 1926, the Kautz family began farming in the Lodi region and in 1948, John Kautz Farms was founded. In 1990, after many successful years of growing wine grapes, the family completed the Ironstone Winery. The Ironstone Winery is a modern replica of an 1859 Gold Stamp Mill complete with tasting room, gourmet delicatessen, wine aging cavern, conference and wedding facilities, outdoor Amphitheatre, and 14.5 acres of landscaped gardens. The Heritage Museum and Jewelry Shoppe contains artifacts from the gold rush era, as well as the largest specimen of Crystalline Gold Leaf – a 44 lb. treasure. The family philosophy of winemaking is that quality wine grapes, a touch of artistry and patience create captivating elegant wines.

Winemaker Notes: Bright, crisp, and easygoing, this Light Harvest White Blend features fresh aromas of citrus, green apple, and stone fruit. Juicy flavors of pear, lemon, and white peach shine through, finishing clean and refreshing. Lower in alcohol but full of flavor, it's made for sunny afternoons, patio hangs, and easy sipping with friends.

Vineyard Notes: The Kautz Family grows these grapes on their family vineyard in Calaveras County. The vineyards are located 2400 ft. above sea level where warm days are cooled by the evening mountain air. This area's unique soil of decomposed granite mixed with volcanic sediment and red clay produce a wonderful mineral component.

Sustainable Viticultural Practices: At Ironstone, we use crop reduction, leaf removal, organic materials, and drip irrigation to improve the quality and intensity of flavors. Cover crops, which attract beneficial insects, are also employed. In addition, we place owl and wood duck boxes around the vineyards and ponds helping to preserve the surrounding habitats.

Technical Data

Blend: 57% Chardonnay, 22% Muscat, 21% Viognier				
Appellation: Sierra Foothills				
Alcohol:	11.0%	TA:	5.5 g/l	pH: 3.83
				RS: 3.83 g/l
Aging: 12 months Stainless Steel Tanks				
UPC: 7 24826 23121 8				
Production: 223 Cases				

IRONSTONE VINEYARDS



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